



ALL DIMENSIONS ARE IN MILLIMETERS

PROCESS	BLOW & BLOW	SPECIFICATION AGREEMENT ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING COPYRIGHT RESERVED. NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM H.N.G. & I. LTD.					
MINIMUM THROUGH BORE	$\phi 16$						
FILL POINT VERIFIED	-	1	A	OPEN BORE CHANGED AS PER CUSTOMER REQUIREMENT	24/06/13		
TILT ANGLE	-	No.	REV.No.	REVISION	DATE	CHK	DRC
MAXIMUM DEPTH OF STANDARD ENGRAVING	-	FILL-POINT	--				
MAX. GAS VOLUMES	-	BRIMFUL CAP.	220 \pm 5 ML.				
REF DRG No :-		WEIGHT	230 \pm 10 GMS.				
MOULD EQUIPMENT ORDERED BY		FINISH	28MM RSPP STD.	COLOUR	AMBER		
PLANT	R	SURFACE TREATMENT	NO	C.C. NO			
DRAWING No. HNG-00553							A4 REV. A